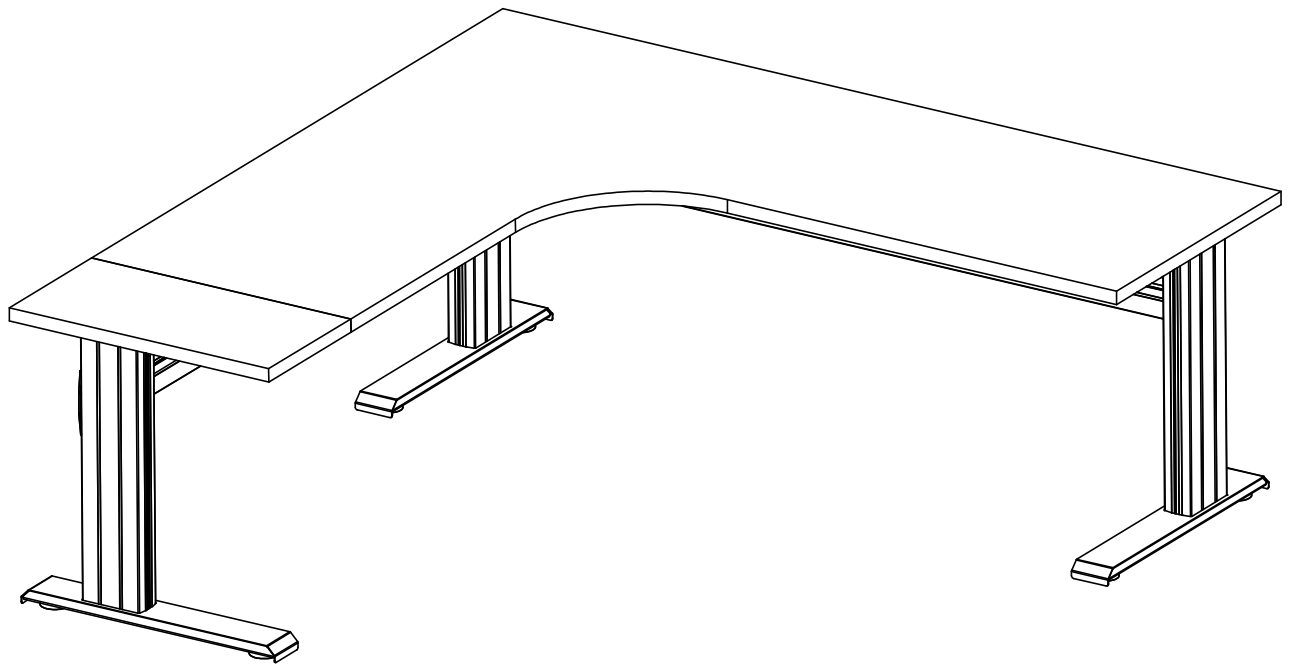




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Schofield, WI 54476
Phone: 800.298.4351
Fax: 866.882.9475
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NewHeights™ Series 4 NFD Fixed 3-Leg Workstation Assembly Instructions

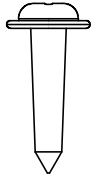


Read all the instructions before beginning.



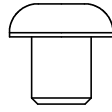
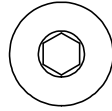
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Tools Required for Assembly:
 Power Driver W/Adjustable Torque
 #2 Phillips Head Driver Bit or
 #2 Square Head Driver Bit
 3/16" Hex Head Driver Bit or
 Allen Wrench
 Tape Measure
 Level



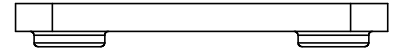
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51708



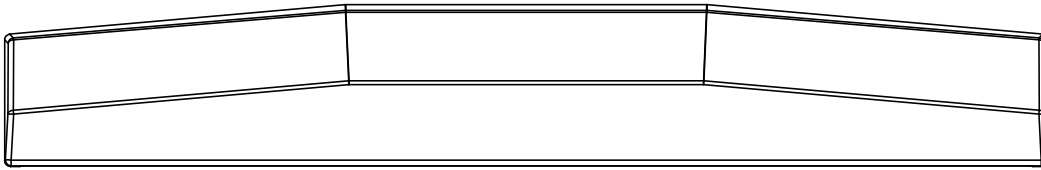
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53638

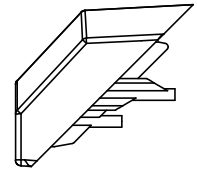


10

53194



800934



9

Hardware Pack 53147
Hardware is Drawn Actual Size

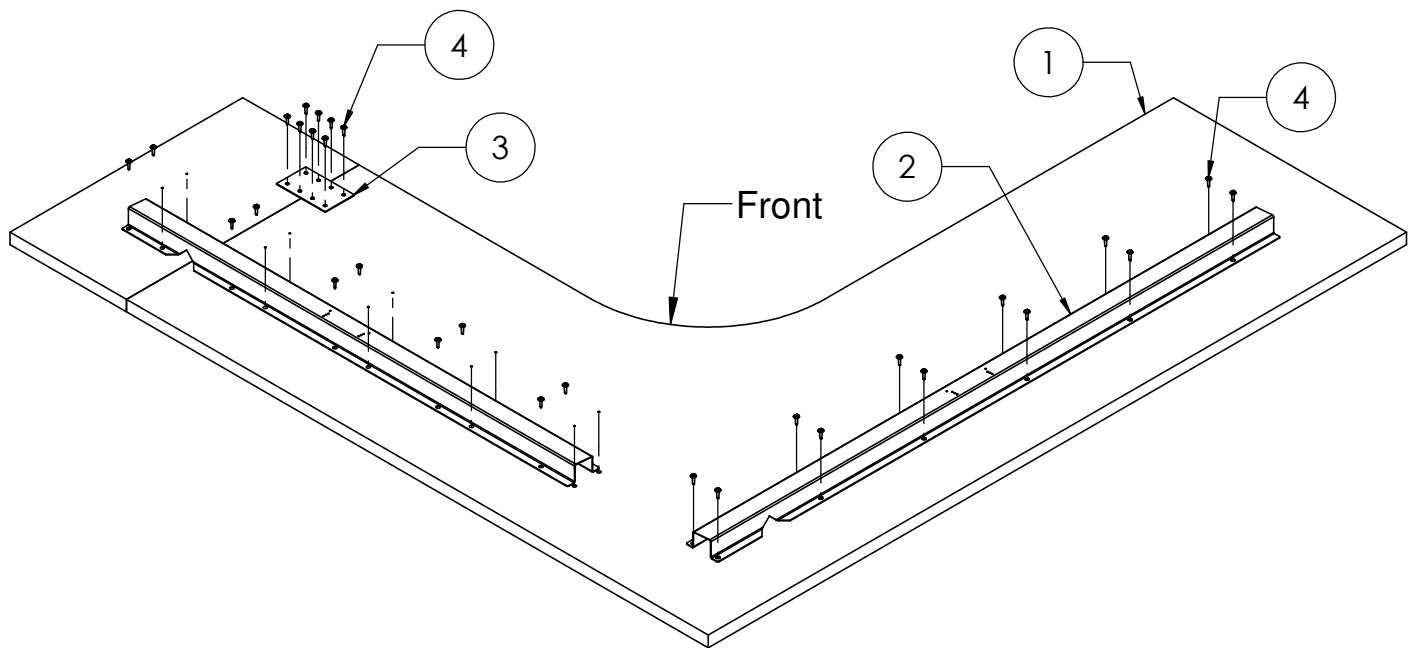
ITEM #	PART #	DESCRIPTION	QTY
1	Varies	Worksurface(s)	Varies
2	Varies	LT U-Channel	Varies
3	800352	3x5 Worksurface Joiner Plate	Varies
4	51708	M5 x 18mm (7/8") Sq/Ph/Wshr Head Wood Screw	Varies
5	Varies	NFD Fixed Leg Assembly	3
6	53638	5/16-18 x 3/8 Button Head Socket Screw	10
8	800934	Cross Support End Cap	4
9	53194	5/16-18 Weld Nut 1.375" CL'S	2
10	801218	Series 4 3-Leg Cross Support L Bracket	1
11	Varies	Series 4 Cross Support	2



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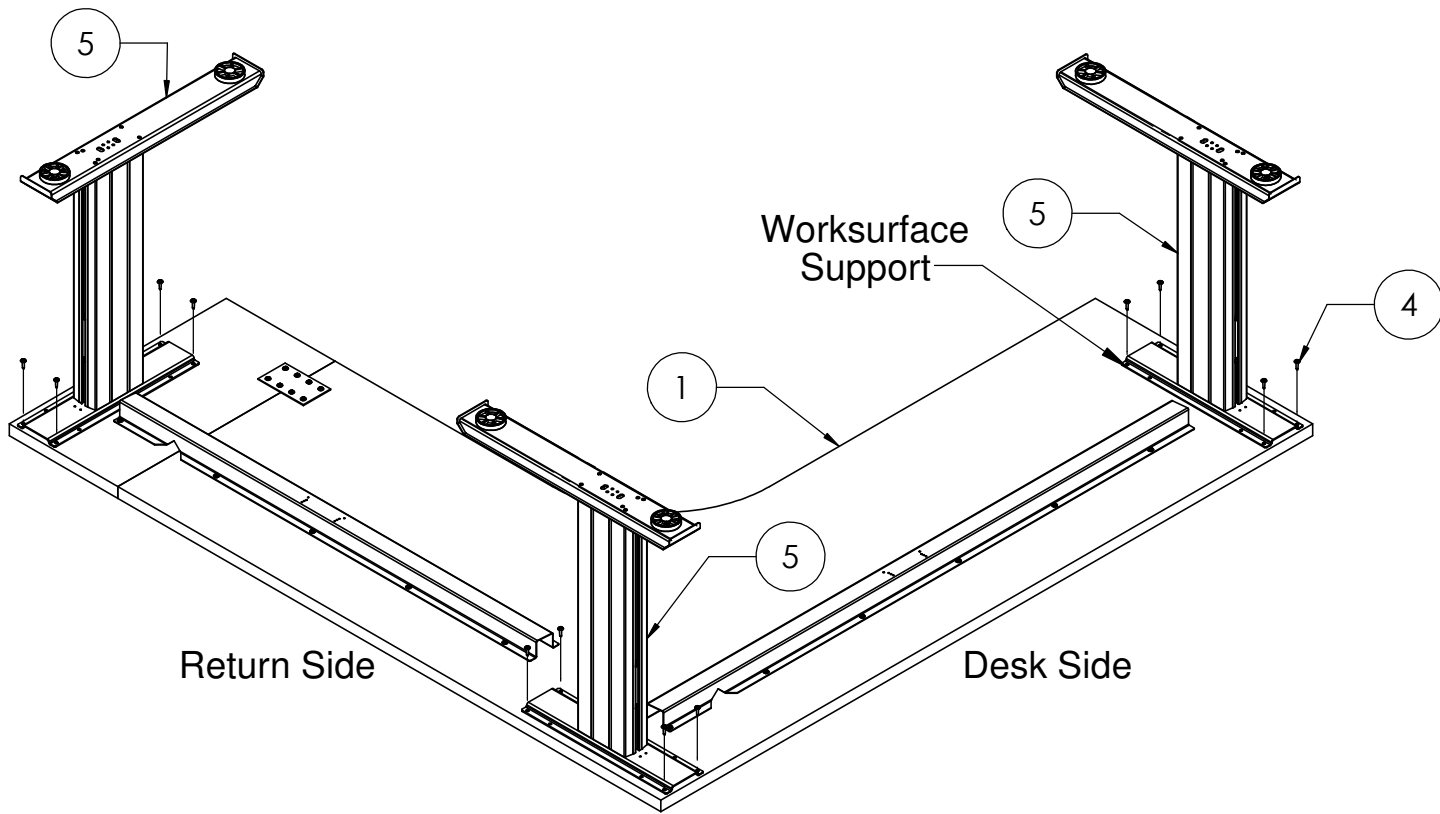
Step 1: Lay the worksurface 1 on a protected surface with the pilot holes facing up. If your workstation has joiner plate(s) and/or u-channel(s) install them as follows. If not, proceed to Step 3. Attach the joiner plate 3 centered on the seam and about 3" from the front. Attach it with (8) wood screws 4. Do not over-tighten the screws. Use a low torque setting on the power driver. No pilot holes are provided.

Step 2: Align the holes in the u-channel(s) 2 with the pilot holes in the worksurface 1. Attach them with (6-12) wood screws 4 in each.



Steps 1 & 2

Step 3: Place (3) leg assemblies **5** on the work-
surface **1** aligning the holes in the work-
surface supports with the pilot holes in the work-
surface. The leg assemblies are interchangeable. Attach the leg
assemblies with (4) wood screws **4** in the outside
corners of the work-
surface supports. Leave the screws
loose by about 1/8" until the cross support **11** is attached.

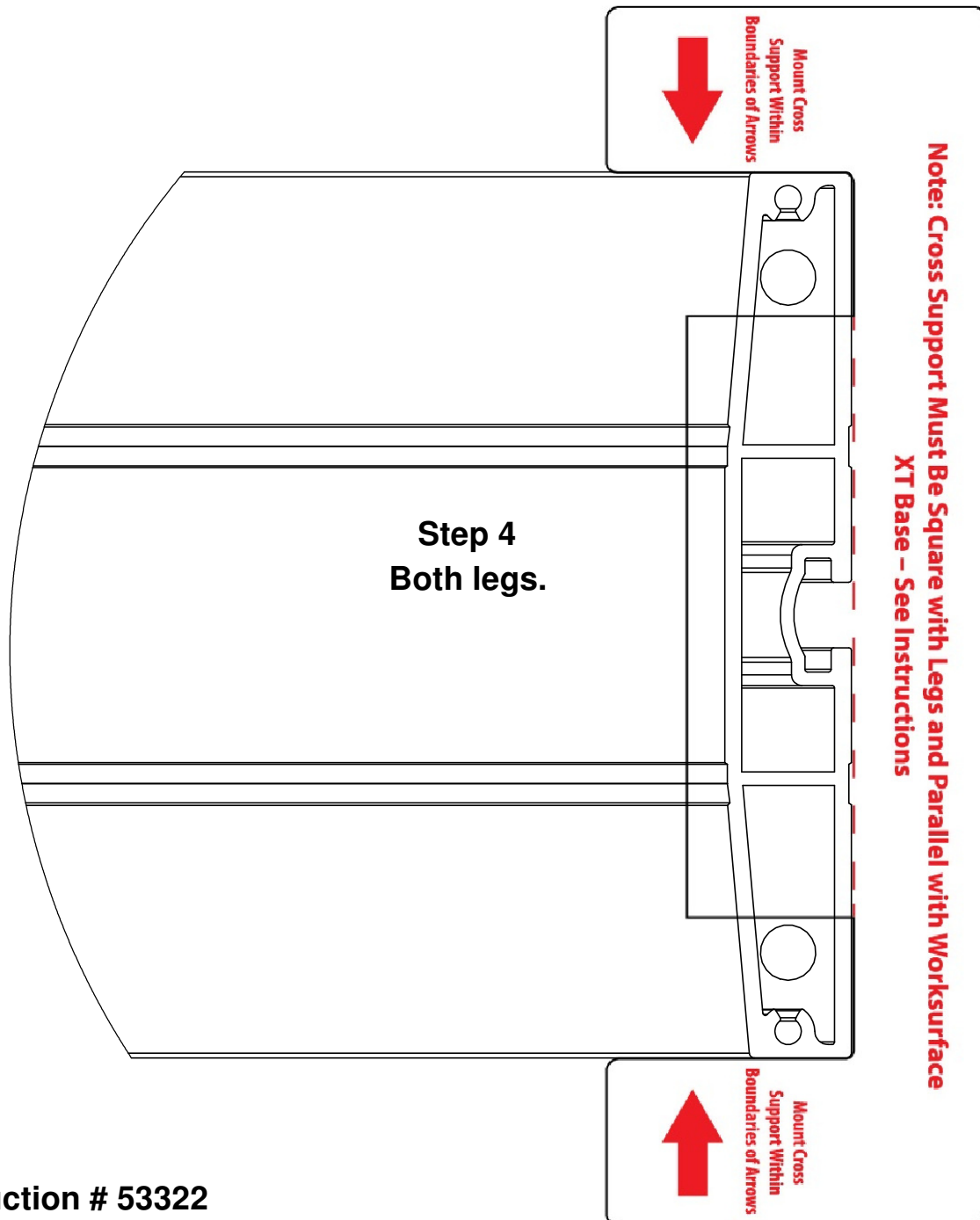


Step 3



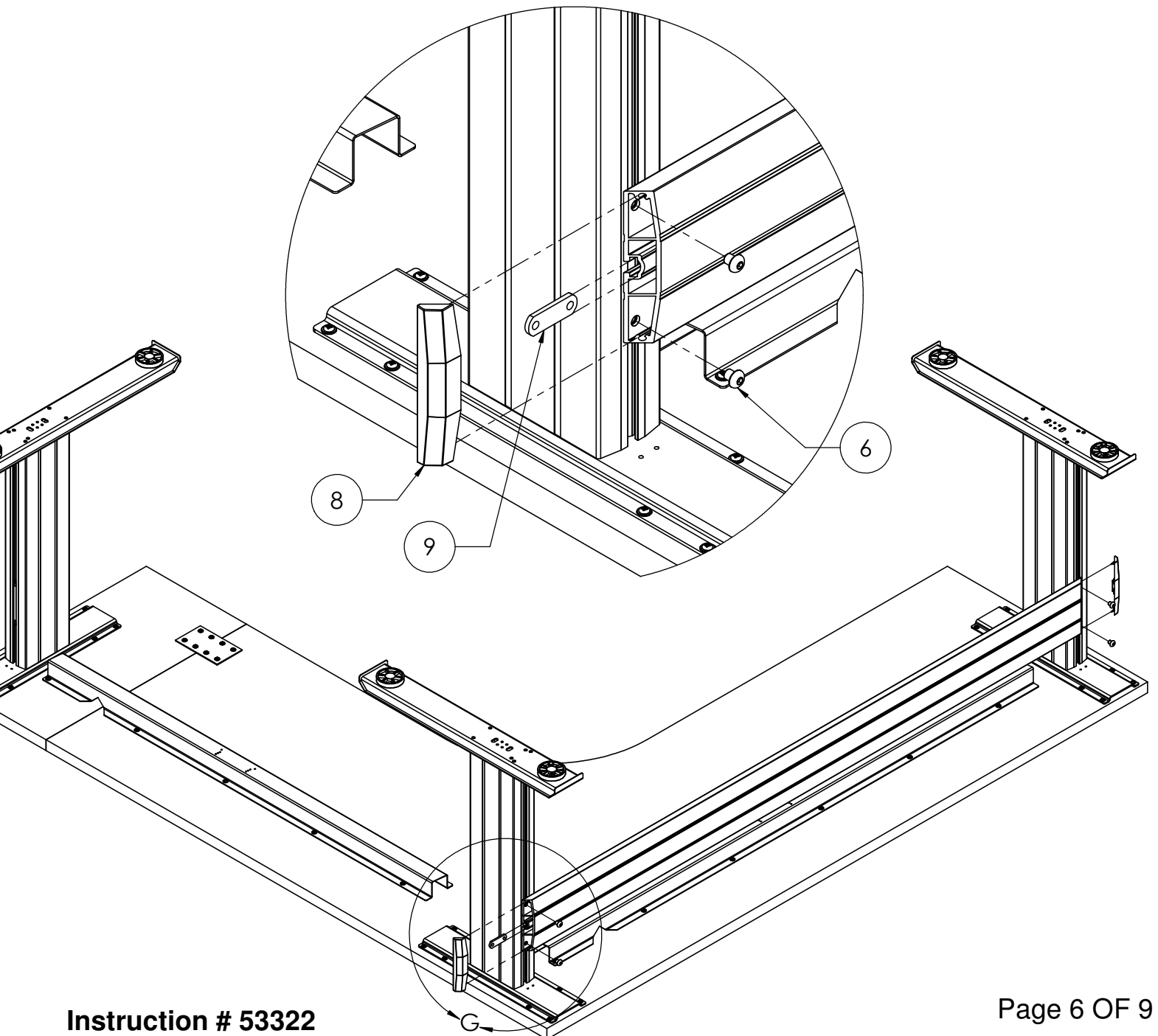
Step 4: There are two cross supports **11** for this workstation. The one used in this step (desk side) will be 5" shorter than the worksurface.

With the help of an assistant, align the cross support with the stickers on both leg assemblies. See below. Insert (4) socket screws **6** through the holes in the ends of the cross support and thread them into the weld nuts that are held in place by the stickers. Do not fully tighten. Check that the cross support is level and parallel to the work-surface. Fully tighten the socket screws.



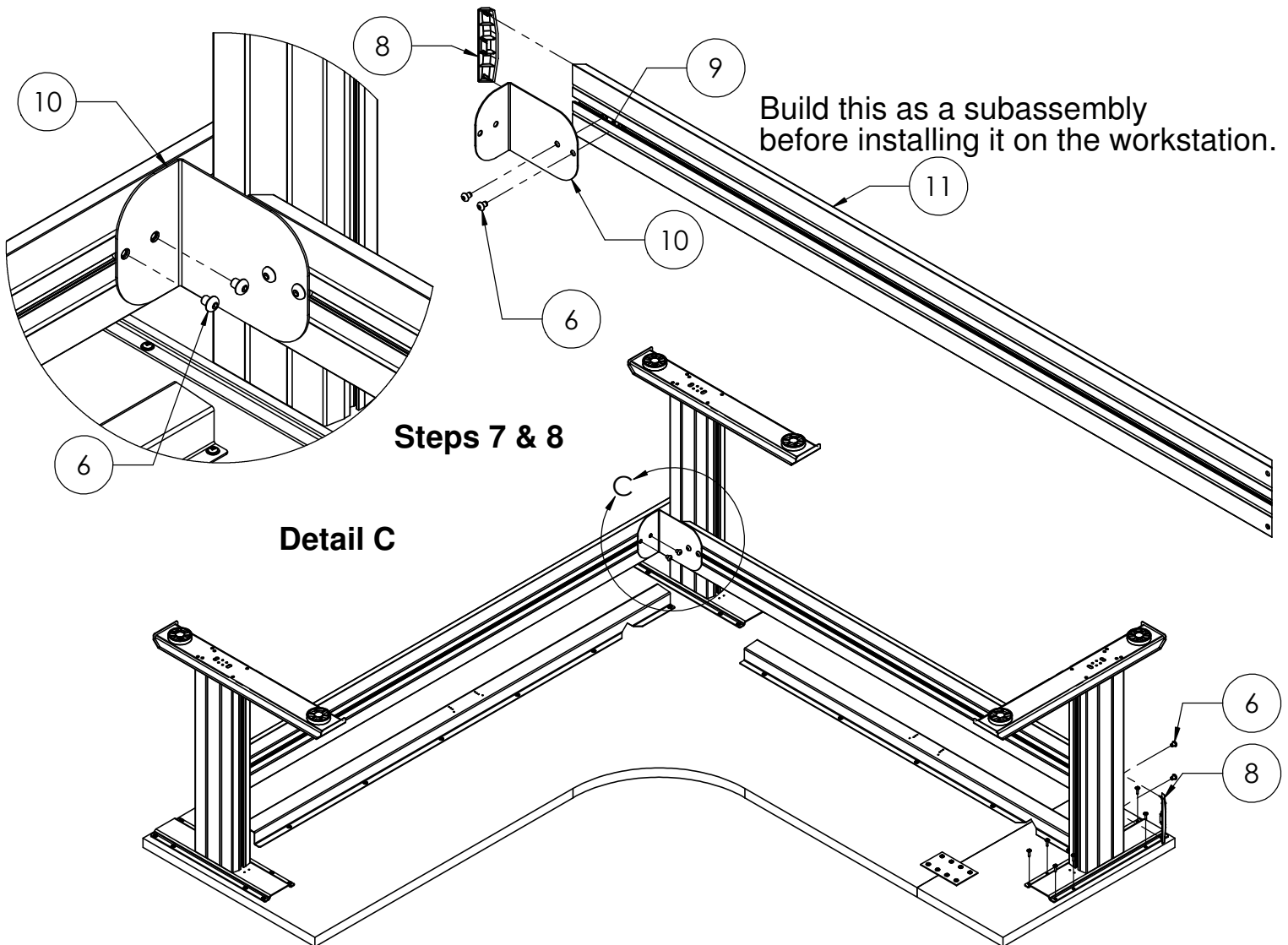
Step 5: Slide a weld nut 9 into the groove in the front of the cross support 11 . The projections on the weld nut must face out.

Step 6: Insert an end cap 8 into each end of the cross support.



Step 7: Build the subassembly shown below. Slide a weld nut **9** into the groove in the cross support **11**. The projections on the weld nut must face out from the groove. With the help of an assistant, insert (4) socket screws **6** through the holes on the wide side of the L-bracket **10** and thread them into the weld nut inside the groove on the cross support. Do not fully tighten. Insert an end cap **8** into the end of the cross support subassembly.

Step 8: With the help of an assistant, insert (2) socket screws **6** through the holes on the narrow side of the L-bracket **10** and thread them into the weld nut in the first cross support **11**. See Detail C. Do not fully tighten. insert (2) socket screws **6** through the holes on the opposite end of the cross support and thread them into the weld nut in the groove on the back of the third leg assembly **5**. See Detail A on Page 4. Level the cross support with the first cross support and fully tighten all the socket screws. Insert an end cap **8** into the end of the cross support. Attach the third leg assembly **5** to the work-surface with (8) wood screws **4**. Fully tighten.





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Step 11: With the help of an assistant, set the workstation upright in its final location. Level the workstation if required by turning the leveling glides clockwise (from the top) on the low corners of the unit. If your workstation has casters, level it by turning the bolts at the top of the casters.

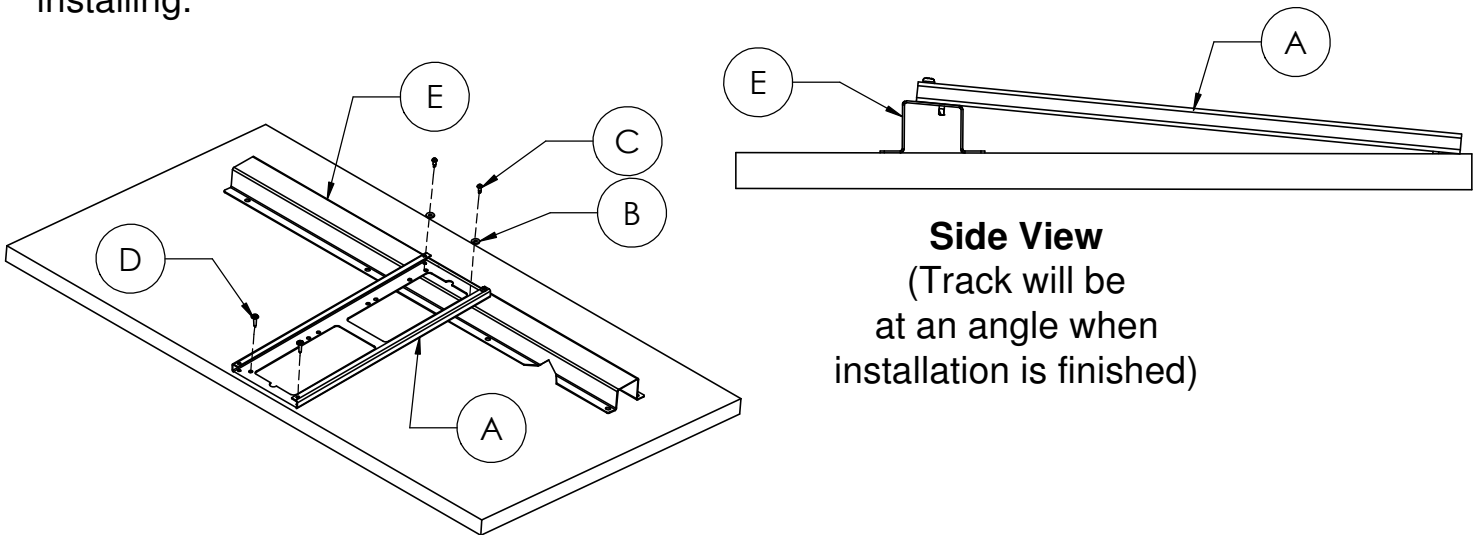
Instructions To Install a Track on a Series 4 LT Workstation:

Step 1: Place the front of the track **A** against the bottom of the worksurface and the back of the track on the angled part of the u-channel.

Step 2: Align the holes in the track **A** with one set of pilot holes in the u-channel **E** keeping the front of the track 1/8"-5/8" from the front of the worksurface. Place (2) washers **B** on (2) self drilling screws **C** . Drive them through the track and into the u-channel.

Step 3: Attach the front of the track **A** to the worksurface using (2) wood screws **D** . Do not over-tighten the screws. Use a low torque setting on the power driver.

Step 4: Complete the installation using the instructions that came with the product you are installing.



ITEM #	PART #	DESCRIPTION	QTY.
A	Varies	Track Assembly	1
B	52336	3/16" Aluminum Rivet Washer .198 x .510 x .067	2
C	52678	8-18X1/2 Phillips Pan Self Drill Screw	2
D	51708	M5 x 18mm (7/8") Sq/Ph/Wshr Head Wood Screw	2
E	Varies	LT U-channel	1

Warranty Information: NewHeights™ products are warranted to be free of defects due to manufacturing or materials as follows. 5 years on the support brackets, aluminum columns, and feet. We will replace any defective part after inspection by an authorized agent. Costs incurred due to product replacement such as installation labor or transportation are not covered under this warranty.