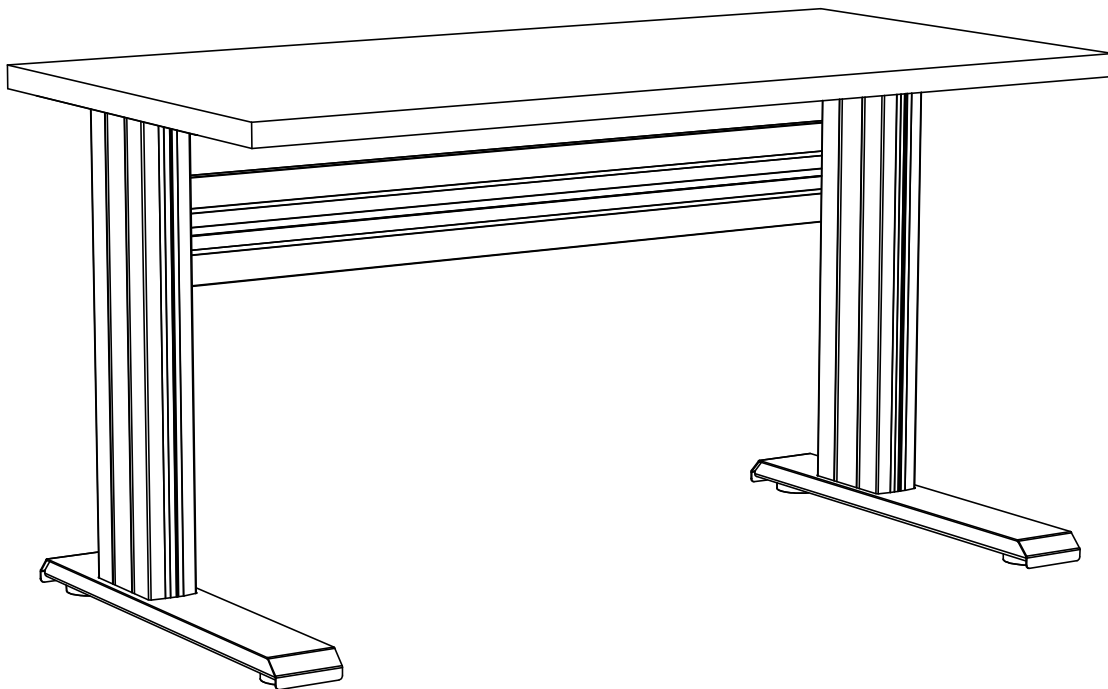




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Version Dated: 7/11/16

NewHeights™ Series 4 FD Fixed Height Workstation Assembly Instructions

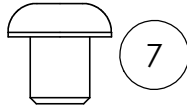
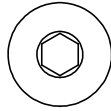


Read all the instructions before beginning.

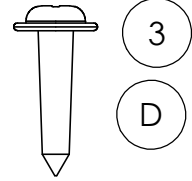


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Tools Required for Assembly:
 Power Driver W/Adjustable Torque
 #2 Phillips Head Driver Bit
 #2 Square Head Driver Bit
 3/16" Hex Head Driver Bit or
 Allen Wrench
 Tape Measure
 Level

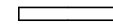
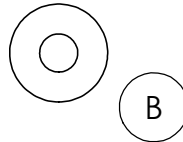


53638

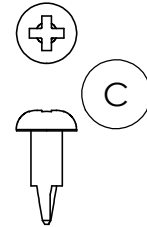


51708

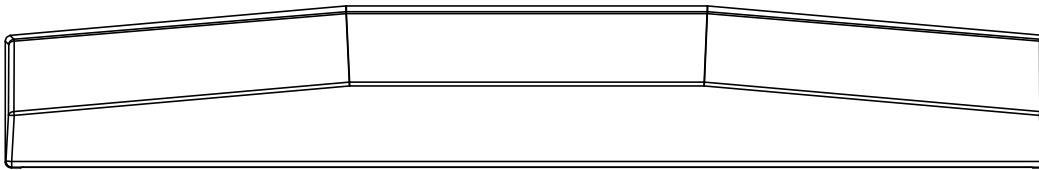
Note: This hardware pack is used on a variety of workstations. You will have some hardware left over that is not used on this particular workstation.



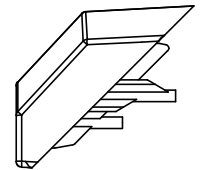
52236



53678



800934

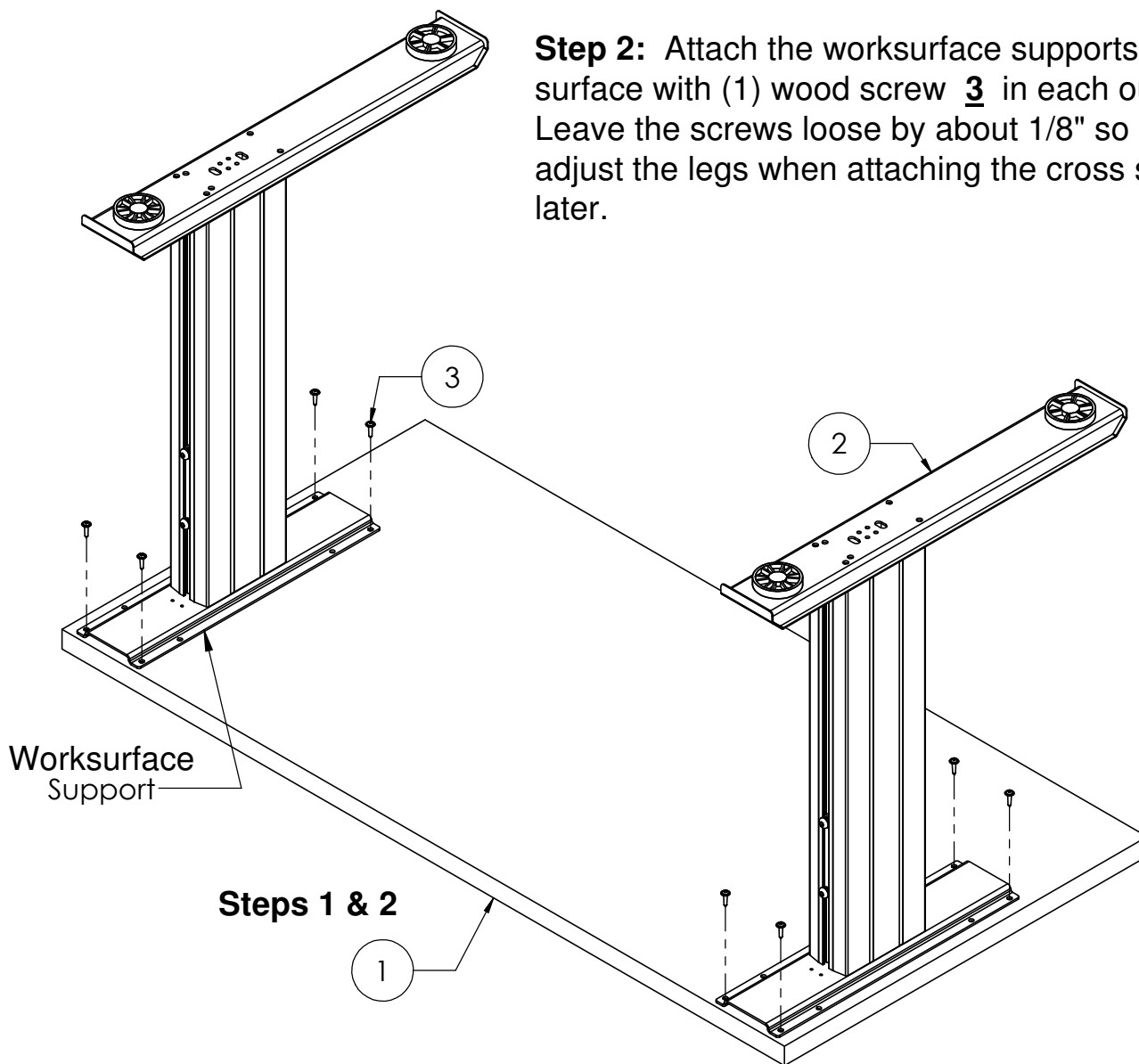


Hardware Pack # 53023 Drawn Actual Size

Warranty Information: NewHeights™ products are warranted to be free of defects due to manufacturing or materials as follows: Five years on the support brackets, aluminum columns, and feet. We will replace any defective part after inspection by an authorized agent. Costs incurred due to product replacement such as installation labor or transportation are not covered under this warranty.

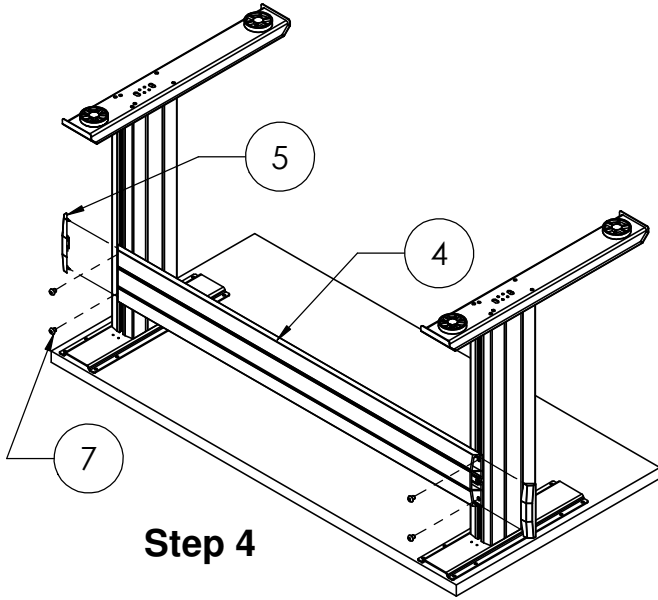
Step 1: Lay the worksurface **1** on a protected surface with the pilot holes facing up. Align the holes in the worksurface supports on the leg assemblies **2** with the pilot holes in the worksurface. The leg assemblies are interchangeable.

Step 2: Attach the worksurface supports to the worksurface with (1) wood screw **3** in each outside corner. Leave the screws loose by about 1/8" so you can adjust the legs when attaching the cross support **4** later.

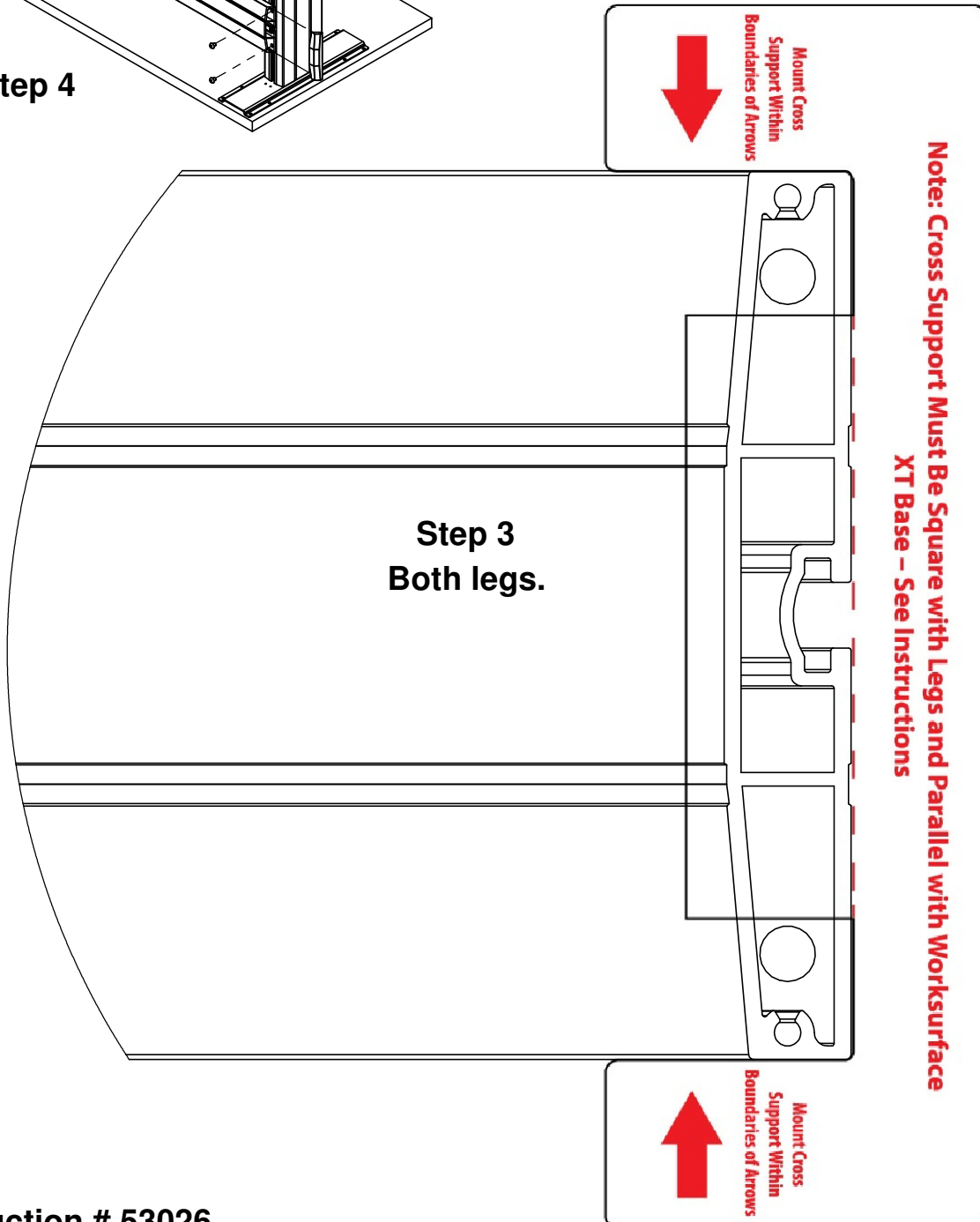


ITEM #	PART #	DESCRIPTION	QTY.
1	Varies	NH Type 1 Worksurface	1
2	Varies	NH S4 Fixed Leg Assembly	2
3	51708	M5 x 18mm (7/8") Sq/Ph/Wshr Head Wood Screw	34
4	Varies	NH S4 Cross Support	1
5	800934	Cross Support End Cap	2
6	Varies	LT U-Channel	1
7	53638	5/16-18 x 3/8 Button Head Socket Screw	4

Step 3: With the help of an assistant align the cross support **4** with the stickers on both leg assemblies. See below. Insert (4) socket screws **7** through the holes in the ends of the cross support and thread them into the weld nuts that are held in place by the stickers. Do not fully tighten. Check that the cross support is level and parallel to the worksurface. Fully tighten the socket screws.



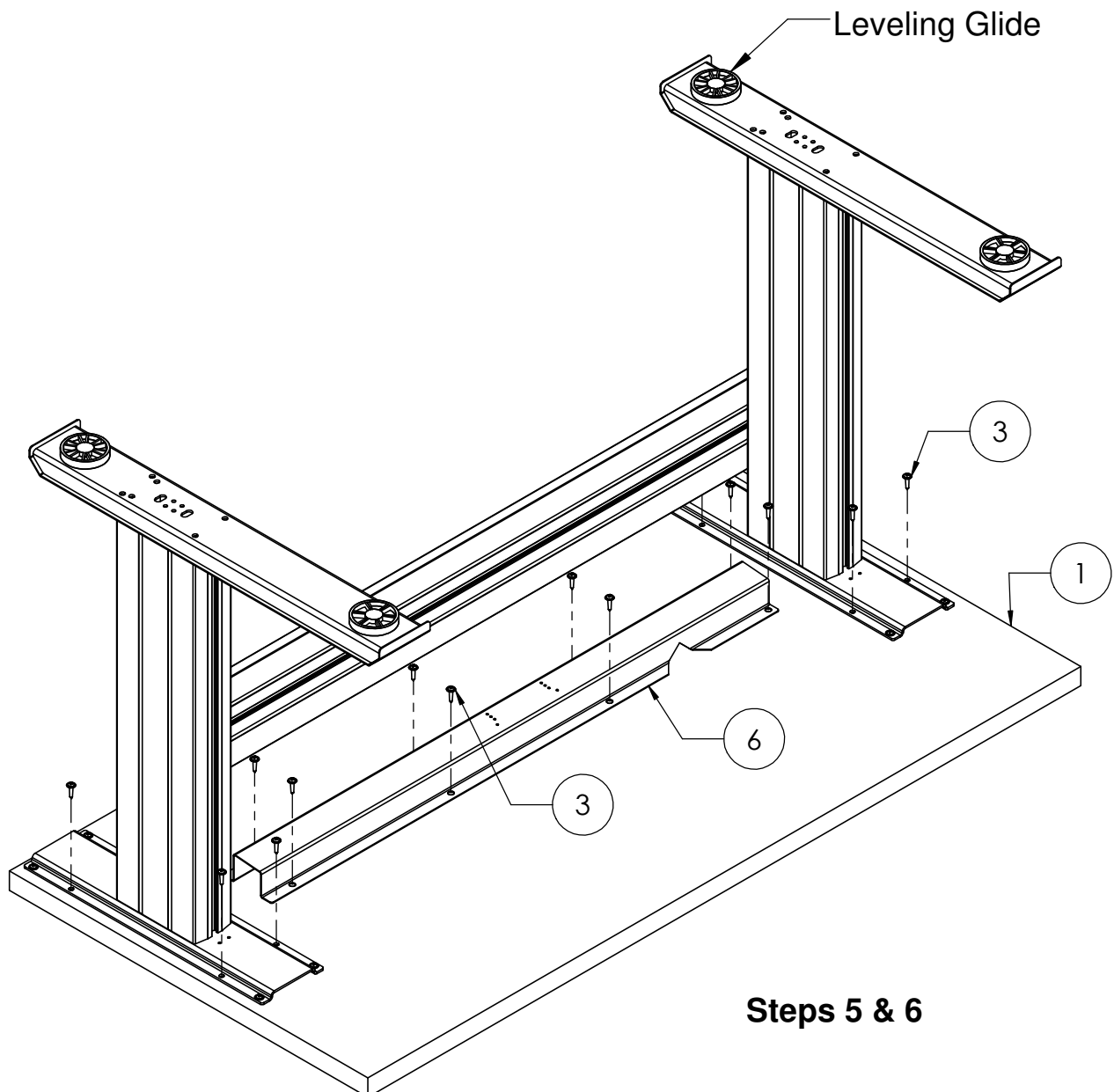
Step 4; Insert (2) end caps **5** into the ends of the cross support.



Step 5: Fully tighten the (8) wood screws **3** at the corners of the worksurface supports. Do not over-tighten the screws. Use a low torque setting on the power driver. Add (8) more wood screws in the remaining holes in the worksurface supports. .

Step 6: Align the holes in the u-channel **6** with the pilot holes in the worksurface **1**. Attach the u-channel with (8-10) wood screws **3**.

Step 7: With the help of an assistant, set the workstation upright in its final location. Level the workstation if required by turning the leveling glides clockwise (from the top) on the low corners of the unit. If your workstation has casters, level it by turning the bolts at the top of the casters.





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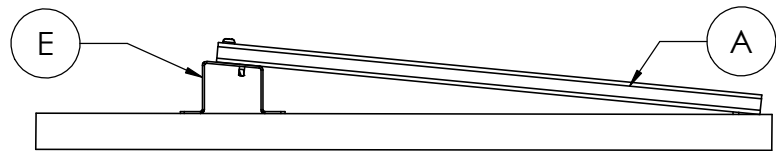
Instructions To Install a Track on a Series 4 FD Workstation:

Step 1: Place the front of the track **A** against the bottom of the worksurface and the back of the track on the angled part of the u-channel.

Step 2: Align the holes in the track **A** with one set of pilot holes in the u-channel **E** keeping the front of the track 1/8"-5/8" from the front of the worksurface. Place (2) washers **B** on (2) self drilling screws **C**. Drive them through the track and into the u-channel.

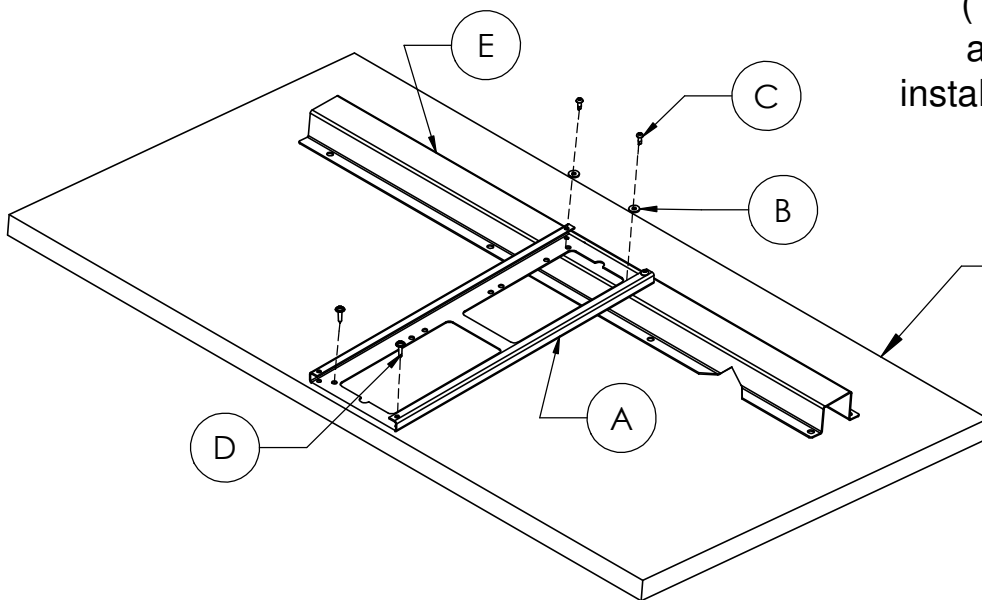
Step 3: Attach the front of the track **A** to the worksurface using (2) wood screws **D**. Do not over-tighten the wood screws. Use a low torque setting on the power driver.

Step 4: Complete the installation using the instructions that came with the product you are installing.



Side View

(Track will be at an angle when installation is finished.)



Your worksurface may be different than the one shown here.

ITEM #	PART #	DESCRIPTION	QTY.
A	Varies	Track Assembly	1
B	52336	3/16" Aluminum Rivet Washer .198 x .510 x .067	2
C	52678	8-18X1/2 Phillips Pan Self Drill Screw	2
D	51708	M5 x 18mm (7/8") Sq/Ph/Wshr Head Wood Screw	2
E	Varies	LT U-channel	1