



ergonomic products

**K&A MANUFACTURING**

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 PHONE: 800.298.4351 FAX: 866.882.9475  
 www.raproducts.com

**VERSION DATED: 8/21/12**

**TOOLS REQUIRED FOR ASSEMBLY:**

- CORDLESS DRILL
- #2 PHILLIPS HEAD DRIVER BIT
- PHILLIPS SCREWDRIVER

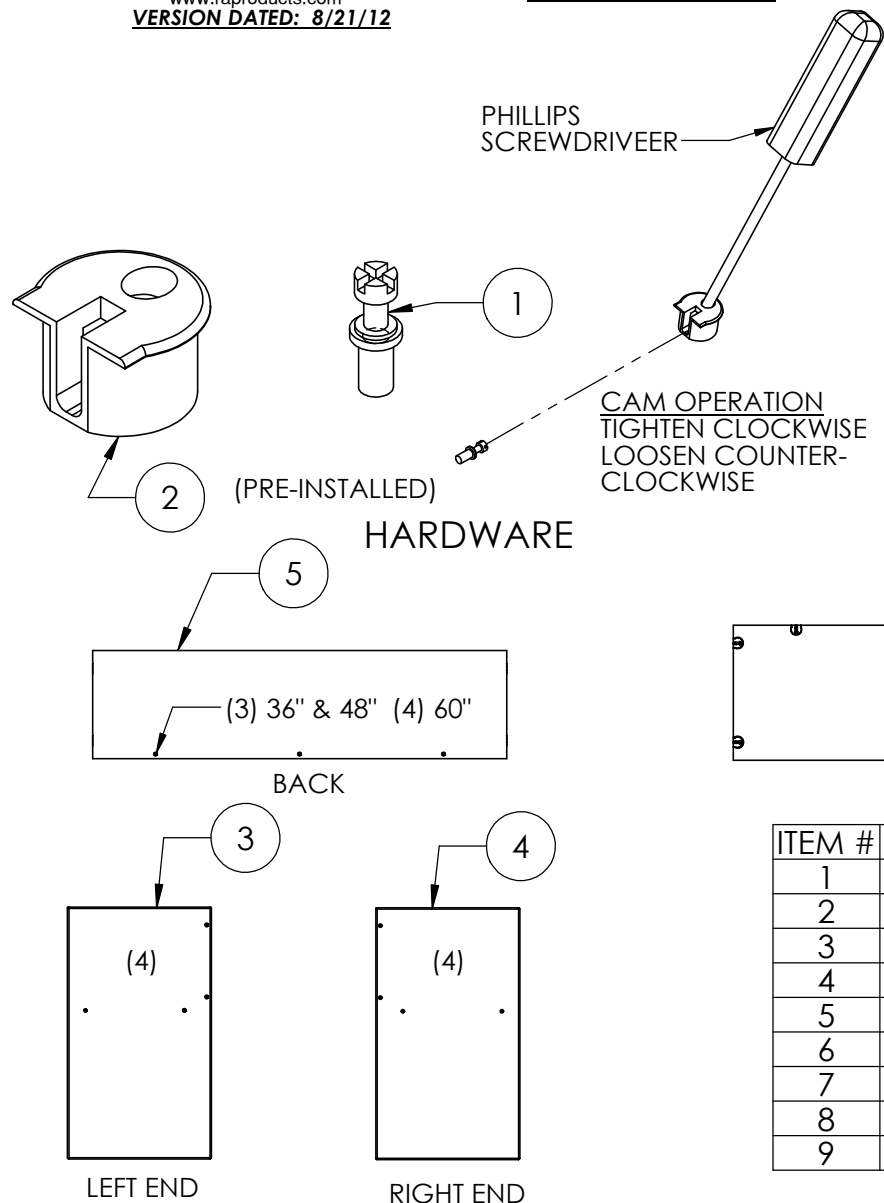
**READ ALL THE INSTRUCTIONS BEFORE BEGINNING**

**R-STYLE 36USL, 48USL, & 60USL UPPER SHELF ASSEMBLY INSTRUCTIONS:**

**STEP 1:** USING A CORDLESS DRILL AND PHILLIPS DRIVER BIT, SCREW (11) OR (12) SLIM FIX BOLTS **1** INTO THE PRE-DRILLED HOLES IN THE PANELS SHOWN BELOW LEFT: DO NOT OVER-TIGHTEN THE BOLTS. USE A LOW TORQUE SETTING ON THE DRILL.

- (4) EACH INTO THE LEFT END PANEL **3** AND THE RIGHT END PANEL **4**
- (3) INTO THE 36" OR 48" BACK PANEL **5**
- (4) INTO THE 60" BACK PANEL **5**

**STEP 2:** USING A PHILLIPS SCREWDRIVER, MAKE SURE THAT ALL OF THE CAMS **2** ARE IN THE OPEN POSITION (FULLY COUNTER-CLOCKWISE).



NOTE: COMPONENTS SHOWN ARE FOR A 36" UPPER SHELF. ASSEMBLY INSTRUCTIONS ARE THE SAME FOR A 48" OR 60" SHELF.

ITEM #	PART #	DESCRIPTION	QTY.
1	51687	5mm SLIM FIX BOLT	11 OR 12
2	52064	11mm ZINC CAM	11 OR 12
3	10152	BOOKSHELF LEFT END ASSY	1
4	10153	BOOKSHELF RIGHT END ASSY	1
5	VARIABLES	BOOKSHELF BACK 36", 48", OR 60"	1
6	VARIABLES	BOOKSHELF SHELF 36", 48", OR 60"	1
7	800150	BOOKSHELF TABLE ANGLE BRACKET	1 OR 2
8	50133	10-32 x 1/2 PHILLIPS TRUSS HEAD MACHINE SCREW	2 OR 4
9	51708	M5 x 18mm SQ/PH/WSHR HEAD WOOD SCREW	2 OR 4

**STEPS 1 & 2**



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**STEP 3:** LAY THE BACK PANEL ASSEMBLY **5** ON A PROTECTED SURFACE WITH THE SLIM FIX BOLTS **1** FACING UP. INSERT THE SLIM FIX BOLTS ON THE BACK PANEL ASSEMBLY INTO THE CAMS **2** ON THE BACK EDGE OF THE SHELF ASSEMBLY **6** . TIGHTEN THE CAMS (CLOCKWISE).

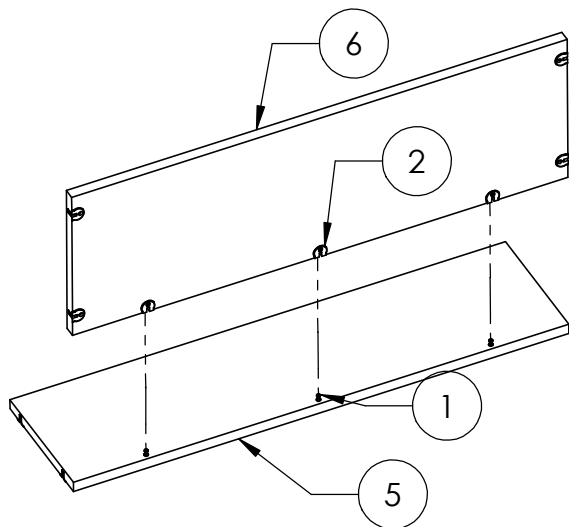
**IMPORTANT NOTE:** WHEN TIGHTENING THE CAMS, THEY WILL STOP AT A DETENT IN THE MECHANISM BEFORE THEY ARE FULLY TIGHTENED. BE SURE TO TIGHTEN THEM PAST THE DETENT.

**STEP 4:** LAY THE LEFT END ASSEMBLY **3** ON A PROTECTED SURFACE WITH THE SLIM FIX BOLTS **1** FACING UP. INSERT THE SLIM FIX BOLTS ON THE END PANEL INTO THE CAMS **2** ON THE BACK AND SHELF ASSEMBLY. FULLY TIGHTEN THE CAMS (CLOCKWISE).

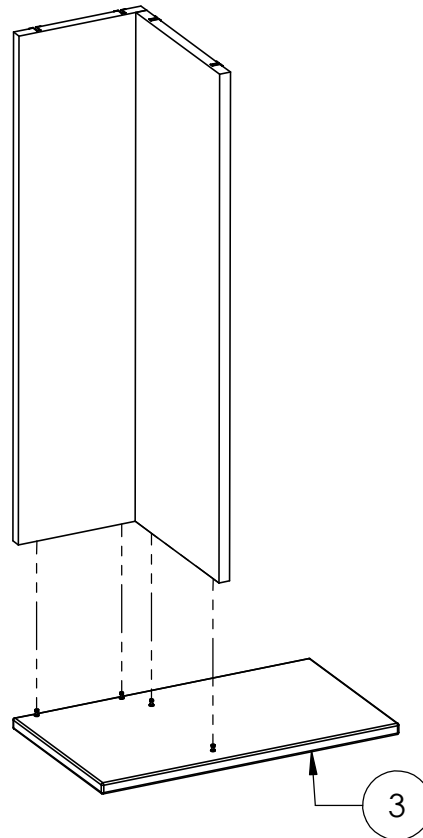
**STEP 5:** REPEAT **STEP 4** WITH THE RIGHT END ASSEMBLY **4** .

**STEP 6:** PLACE THE UPPER SHELF ASSEMBLY ON THE WORKSURFACE FLUSH WITH THE BACK. ATTACH A BOOKSHELF ANGLE BRACKET **7** TO ONE OF THE END ASSEMBLIES **3** OR **4** . INSERT (2) MACHINE SCREWS **8** THROUGH THE HOLES ON THE WIDE FLANGE OF THE BRACKET AND THREAD THEM INTO THE INSERTS PRE-INSTALLED IN THE PANEL. FULLY TIGHTEN. ATTACH THE NARROW FLANGE OF THE BRACKET TO THE BOTTOM OF THE WORKSURFACE. INSERT (2) WOOD SCREWS **9** THROUGH THE HOLES AND THREAD THEM INTO THE WORKSURFACE. DO NOT OVERTIGHTEN THE SCREWS. USE A LOW TORQUE SETTING ON THE DRILL.

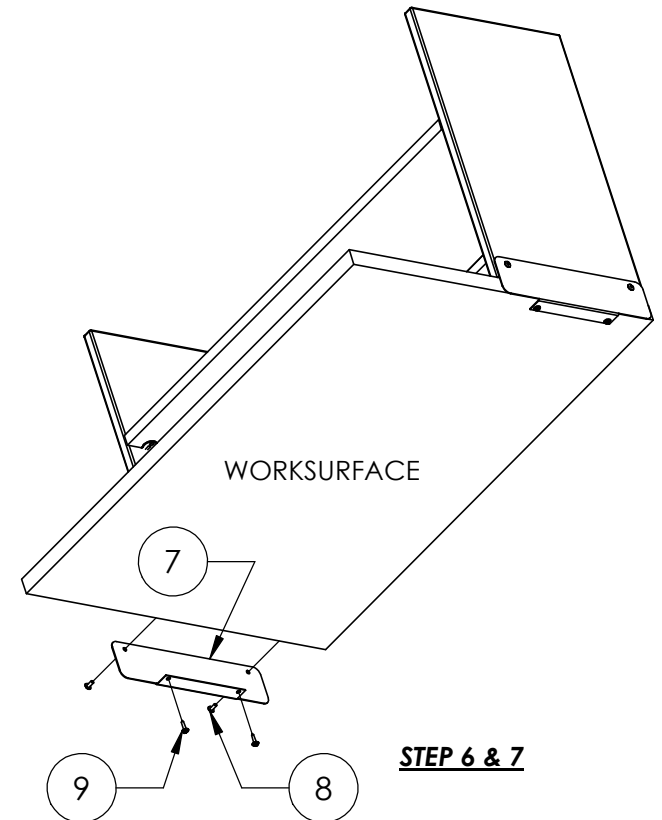
**STEP 7:** IF YOUR SHELF HAS (2) ANGLE BRACKETS **7** , REPEAT **STEP 6** ON THE OPPOSITE END OF THE SHELF.



**STEP 3**



**STEP 4 & 5**



**STEP 6 & 7**